



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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Fax 613 632-5246

D2330-043
Job Sheet 185668



Part No: D2330-043

Job Qty: 1 ea

Part Name: Basket Lid Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:H 02.09.04 M304EX0.75-16F was M750-16FXS-S/S KJ IPP Rev:I 08-09-09 revF as per dwg (ecn 08-522) DD verf:EC IPP REV:J 10.11.30 AS PER DWG REV.H DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/18	0.00	0.00	Start Up Large Fab-2		CPC
100	Large Fab	1 pcs		11/16/18	0.00	10.71	Large Fab 8		SL
110	Large Fab	1 pcs		11/16/18	0.00	10.71	Large Fab 8		SL
120	QC	1 pcs		11/16/18	0.00	0.00	QC9		CPC
130	QC	1 pcs		11/16/18	0.00	0.00	QC5		CPC
135	HandFinish	1 pcs		11/16/18	0.00	0.35	HandFinish2		SL 11-12
140	Powdercoat	1 pcs		11/16/18	0.00	0.82	Powdercoat1		SL 11-12
150	QC	1 pcs		11/16/18	0.00	0.00	QC3		SL 11-12
160	Packaging	1 pcs		11/16/18	0.00	0.00	Packaging3		SL 11-12
170	QC21-SA	1 Ea		11/16/18	0.00	0.00	QC21		NOV 13 2018

Part Op 100 - 1- Cut D2330-1-3-9 as per Dwg D2330 2-Drill one hole in D2252-1 as per Dwg D2330 3-Deburr
Descriptions: 110 - 1-Weld as per Dwg D2330 using Welding Table and corner Jig Deburr as required A/R SS ROD

Batch: 138940

140 - START TIME: 3:25 OVEN TEMPERATURE: 375° FINISH TIME: 8:46

M138951

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2252-1	Frame	2 Ea (2 ea)	90-Start up Operation	K86300
D2252-7	Frame	4 Ea (4 ea)	90-Start up Operation	F107974
D2327-3	Spacer Bushing	1 Ea (1 ea)	90-Start up Operation	5079118
D2329	Label Plate	1 Ea (1 ea)	90-Start up Operation	F102848
D2330-1	Frame	2 Ea (2 ea)	90-Start up Operation	5123996
D2330-15	Frame	1 Ea (1 ea)	90-Start up Operation	F91051
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5105222
D3749-1	Hinge Half	3 Ea (3 ea)	90-Start up Operation	5075711
M304EX0.75-16F	Expanded Metal Flat SS	18.9000 sf (18.9 ea)	90-Start up Operation	5109204

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2252-1	2	5	0
	D2252-7	4	11	0
	D2327-3	1	40	0

006367

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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D2329	1	1	0
D2330-1	2	0	0
D2330-15	1	4	0
D2581	2	42	0
D3749-1	3	5	0
M304EX0.75-16F	19	1,189	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 10:14 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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Description Work Order Deviation		Disposition																			

FAULT CATEGORY

☐ Defect ☐ Late/Unqualified ☐ Late/Unclear	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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 CANADA
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Container No: S126225



Part: D2330 - 043

Job No: 185668

Serial No/Batch: S126225

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/08/18